

Technical Data Sheet

# Lucent Pp CPP-0230

Polypropylene  
 LyondellBasell Industries  
 Engineering Plastics

**Product Description**

30% Calcium Carbonate Filled, Impact Modified Polypropylene

Melt Flow Adjustable for Application  
 Colors Available  
 Add "U" for UV Stabilized  
 Add "H" for Heat Stabilized

**General**

Filler / Reinforcement	• Calcium Carbonate, 30% Filler by Weight
Additive	• Impact Modifier
Features	• Impact Modified
Appearance	• Colors Available
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.14	1.14 g/cm <sup>3</sup>	ASTM D792

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3300 psi	22.8 MPa	ASTM D638
Tensile Elongation (Break)	> 10 %	> 10 %	ASTM D638
Flexural Modulus	300000 psi	2070 MPa	ASTM D790
Flexural Strength	5800 psi	40.0 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 In (3.18 Mm))	1.8 ft-lb/in	96 J/m	ASTM D256

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	150 °F	65.6 °C	ASTM D648

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

**Notes**

These are typical property values not to be construed as specification limits.